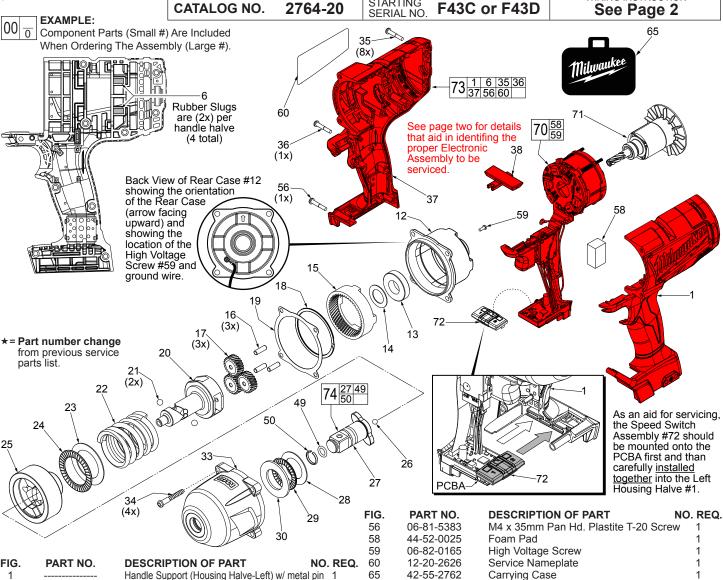
54-26-2742

REVISED BULLETIN 54-26-2741

DATE Aug. 2016

WIRING INSTRUCTION See Page 2





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16-01-0105

45-24-0110 42-06-0060

FIG.	PART NO.	DESCRIPTION OF PART NO	
1		Handle Support (Housing Halve-Left) w/ metal pin	1
6	45-30-0255	Rubber Slug	4
12	44-66-0417	Rear Case	1
13	02-04-0375	Ball Bearing	1
14	45-88-1655	Thrust Washer	1
15	32-65-0025	Ring Gear	1
16	44-60-1960	Planet Pin	3
17	32-62-0500	Planet Gear	3
18	30-40-0052	Retaining Ring	1
19	43-44-0065	Gasket	1
20	36-10-0030	Camshaft	1
21	02-02-0250	1/4" Steel Ball	2
22	40-50-0995	Hammer Spring	1
23	45-88-1006	Thrust Washer	1
24	02-80-0200	Hammer Thrust Bearing	1
25	43-81-0110	Hammer	1
26	02-02-7010	7/32" Steel Ball	1
27		3/4" Square Anvil	1
28	45-88-1875	Thrust Washer	1
29	02-80-3256	Thrust Bearing	1
30	45-88-0032	Thrust Washer	1
33	14-30-0150	Front Housing Assembly with Bushing	1
34	06-82-2210	50 x 40mm Pan Hd. PT T-20 Screw	4
35	06-82-0995	M4 x 16mm Pan Hd. Plastite T-20 Screw	8
36	06-82-2230	M4 x 22mm Pan Hd. Plastite T-20 Screw	1
37		Handle Cover (Housing Halve Right)	1
39	40-50-1135	Shuttle Spring (for 45-24-0130, not shown)	1
49	34-40-1210	O-Ring	1
50	44-90-4540	Friction Ring	1

IMPORTANT! There are two different Electronic Assemblies available for servicing this tool. It is important to identify which Electronic Assembly is in your tool because the <u>Housing Assembly and Fwd./Rev.</u> Shuttle are UNIQUE to each switch design. To identify at a glance, one assembly is built with a switch that has a silver rivet on the side of the switch body, the other switch has none (see page two).

3/4" Square Anvil Assembly w/ friction ring 1

Rotor Assembly Speed Switch Assembly

Electronic Assembly No. 14-20-0092 can be identified by a silver rivet on the side of the switch body, order the following parts:

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
38	45-24-0130	Forward / Reverse Shuttle	1
70	14-20-0092	Electronics Assembly (Switch with rivet)	1
73	31-44-0869	Housing Assembly	1

Electronic Assembly No. 14-20-0096 can be identified by the absence of a silver rivet on the side of switch body, order the following parts: **DESCRIPTION OF PART** PART NO. NO. REQ.

38	45-24-0022	Forward / Reverse Shuttle	1
70	14-20-0096	Electronics Assembly (Switch without rive	et) 1
73	31-44-0879	Housing Assembly	1