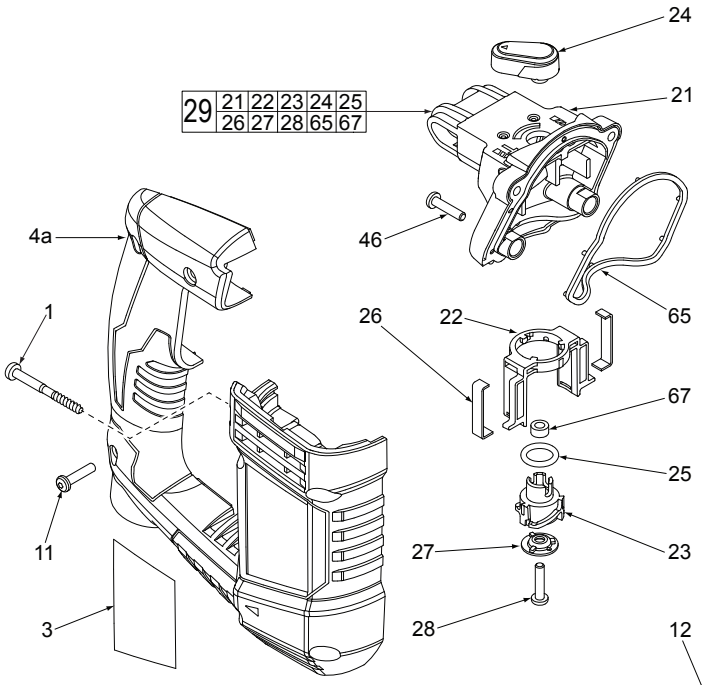
SERVICE PARTS LIST

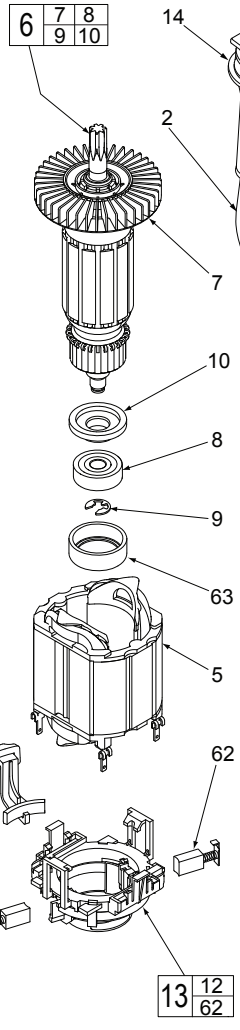
BULLETIN NO. 54-24-5200

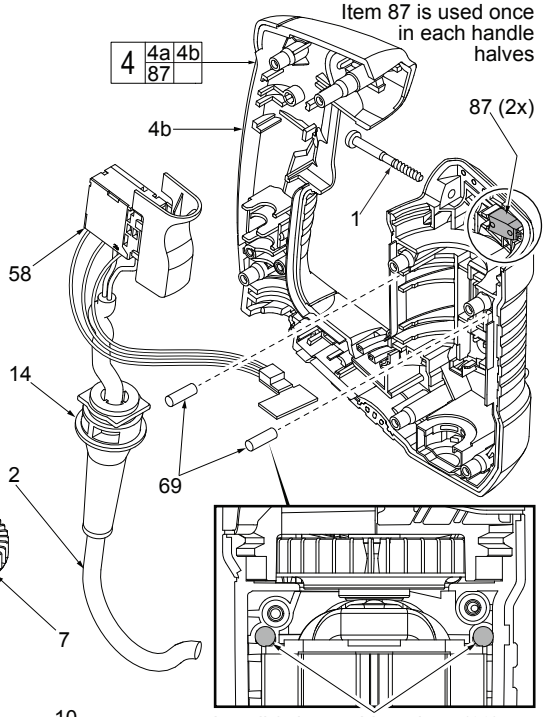
SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS	REVISED BULLETIN	DATE
5/8" (16mm) SDS Rotary Hammer		Sept. 2013
CATALOG NO. 5263-20 STARTING SERIAL NO. **C59A**	WIRING INSTRUCTION **SEE PAGE 4**	

00 | 0 **EXAMPLE:** Component Parts (Small #) Are Included When Ordering The Assembly (Large #).

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
1	05-73-0010	Screw	(1)
2	22-64-0575	Cord Set	(1)
3	12-20-5263	Service Nameplate	(1)
4	14-38-0010	Handle Housing Assembly	(1)
4a	----------	Right Handle Housing Halve	(1)
4b	----------	Left Handle Housing Halve	(1)
5	18-07-0065	Service Field	(1)
6	16-07-0045	Service Armature	(1)
7	----------	Fan	(1)
8	----------	Ball Bearing	(1)
9	----------	External Snap Ring	(1)







Install / place rubber slugs (69) into position shown once field has been placed in housing halve.

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
10	----------	Insulating Disc	(1)
11	05-81-5262	M4 x 18 Pan Hd. Plast. T-15 Screw	(7)
12	44-10-0055	Lever	(1)
13	22-22-0115	Brush Card	(1)
14	44-76-5385	Cord Protector	(1)
21	28-14-0095	Housing Cover	(1)
22	31-10-0010	Hammer Switch Carriage	(1)
23	31-88-0070	Pivot	(1)
24	44-10-0175	Lever	(1)
25	34-40-0235	O-Ring	(1)
26	44-86-0025	Fastening Bow	(2)
27	31-88-0080	Disc	(1)
28	05-81-0210	M4 x 18 Pan Hd. Plast. T-15 Screw	(1)
29	31-40-0125	Housing Cover Assembly	(1)
46	05-74-0105	Screw	(4)
58	23-66-0655	Switch Assembly	(1)
60	42-55-0235	Carrying Case	(1)
62	22-18-0030●	Carbon Brush (Set of 2)	(1)
63	45-22-0540●	Bearing Cup	(1)
65	43-44-0035●	Gasket	(1)
67	43-84-0010●	Felt	(1)
69	45-30-0045●	Rubber Slug	(2)
87	43-84-5200	Housing Insert	(2)
	23-94-0330	Leadwire Assembly (See wiring on page 4)	(1)
	23-94-0335	Leadwire Assembly (See wiring on page 4)	(1)

●= Component of the 14-46-0085 5263-20 Service Maintenance Kit

●14-46-0085
SERVICE MAINTENANCE KIT

FIG.	PART NO.	DESCRIPTION	QTY.
62	22-18-0030	Carbon Brush Set	(1)
63	45-22-0540	Bearing Cup	(1)
65	43-44-0035	Gasket	(1)
67	43-84-0010	Felt	(1)
69	45-30-0045	Rubber Slug	(2)
64	42-52-5262	Dust Cap	(1)
66	44-90-5262	External Snap Ring	(1)
68	44-90-0085	Protection Washer	(1)
70	34-40-0285	O-Ring	(1)
71	44-90-0185	Retaining Ring	(1)
72	44-90-0195	Retaining Ring	(1)
73	44-90-0205	Protection Washer	(3)
74	34-40-1510	O-Ring	(1)
75	34-40-0305	O-Ring	(1)
76	42-76-0095	Thrust Collar	(2)
77	45-88-0985	Backing Flange	(1)
78	45-88-1060	Spacer	(1)
79	45-88-1115	Stop Washer	(1)
80	45-88-1145	Bearing Washer	(1)
81	45-88-1155	Disc Washer	(1)
82	42-36-0175	Backing Flange	(1)
83	05-74-0480	M5 x 25 Screw	(2)
84	34-40-0320	Seal Ring	(1)
85	34-40-0325	O-Ring	(1)
	49-08-5350	P' Grease (100g tube)	(1)
	49-08-5345	Q2' Grease (45g tube)	(1)

MILWAUKEE ELECTRIC TOOL CORPORATION
13135 W. Lisbon Road, Brookfield, WI 53005

Drwg. 5